

**Reli-A-Pak® Bolt, Nut, & Gasket Sets** by Reliable Fasteners, Inc.

**ASTM A307**

The ASTM A307 specification covers the chemical and mechanical requirements of carbon steel bolts and studs. A307 bolting meets ASME/ANSI B18.2.1 dimensions, and is available in diameters ranging from 1/4" to 4". There are three grades (A, B, and C) which denote tensile strength, configuration, and application.

Grades	
<b>A</b>	Low Carbon Steel Bolts and Studs Intended for General Applications
<b>B</b>	Low Carbon Steel Heavy Hex Bolts and Studs Intended for Flanged Joints in Piping Systems with Cast Iron Flanges
<b>C</b>	Replaced by Specification F 1554 Gr.36 in August 2007

Mechanical Properties						
Grade	Size	Tensile, psi, min	Yield, psi, min	Elong, %, min	Rockwell Hardness	Brinell Hardness
<b>A</b>	1/4" – 4"	60,000	--	18	B69 B100	121 241
<b>B</b>	1/4" – 4"	60,000 – 100,000	--	18	B69 B95	121 212

**Tensile Strength:** The maximum load in tension (pulling apart) that a material can withstand before breaking or fracturing.

**Yield Strength:** The maximum load at which a material exhibits a specific permanent deformation

**Proof Load:** An axial tensile load that the product must withstand without evidence of any permanent set.

**Elong, %, min** stands for Elongation in 2", min, %

Recommended Nuts & Flat Washers			
Nuts for A307 Gr. A		Nuts for A307 Gr. B	Washers
1/4" - 1-1/2" A563A Hex	1-5/8" – 4" A563A Heavy Hex	1/4" – 4" A563A Heavy Hex	F844

Note: SAE J429 Gr.2 is comparable to A307 Gr.A

This is only a partial description of this specification, and should not be used as the only source of data. For complete and up to date information, consult the current version of this specification.

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